

# Work Order ID 98044

\*98044\*

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March-05-13 7:04:20 AM

Item ID: D2493 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Patient Stop Assembly  
 Start Date: 3/05/13 Start Qty: 5.00 \*5\* Cust Item ID:  
 Required Date: 3/06/13 Req'd Qty: 5.00 \*5\* Customer:  
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2493	Rev B								
100		0.00							
*100*	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2493.								
110		0.00							
*110*	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
*120*	Identify as per dwg & Stock Location:								
Packaging	Memo	0.00							
Packaging									

52

*[Signature]*

⑤

13-03-06

04  
09  
2-89

*[Signature]* ⑤

**Work Order ID 98044****\*98044\***

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Item ID: D2493 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Patient Stop Assembly  
Start Date: 3/05/13 Start Qty: 5.00 **\*5\*** Cust Item ID:  
Required Date: 3/06/13 Req'd Qty: 5.00 **\*5\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

ML 13-03-07

AB-1

# Picklist Print

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Work Order ID: 98044

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 3/05/13

Required Date: 3/06/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP C03.01.17Reformat; Incorporated D2492KJ/RFIPP Rev:D 10.09.24 as per revB DD  
verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2492 Patient Stop		Manufactured	No			100	Each	0.0000	1	5		3/03/05	
D2444 Pip Pin Assembly		Manufactured	No			100	Each	1.0000	2	10		3/03/05	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		1							
				97238		1							
MS27039-1-07 Screw		Purchased	No			100	Each	85.0000	2	10		3/03/05	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST305		85							
				123522		85							
NAS1149D0363J Washer		Purchased	No			100	Each	5,511.0000	2	10		3/03/05	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		1							
				123248		1							
				ST294		5510							
				122378		157							
				124392		5353							

B96182 (52)

B97985 (102)

10

10

# Picklist Print

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Work Order ID: 98044

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 3/05/13

Required Date: 3/06/13

Start Qty: 5.00

Required Qty: 5.00

MS21042L3

Purchased

No

100

Each

6,670.0000

2

10

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

288

122452

288

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

6111

123900

2111

124291

4000

10

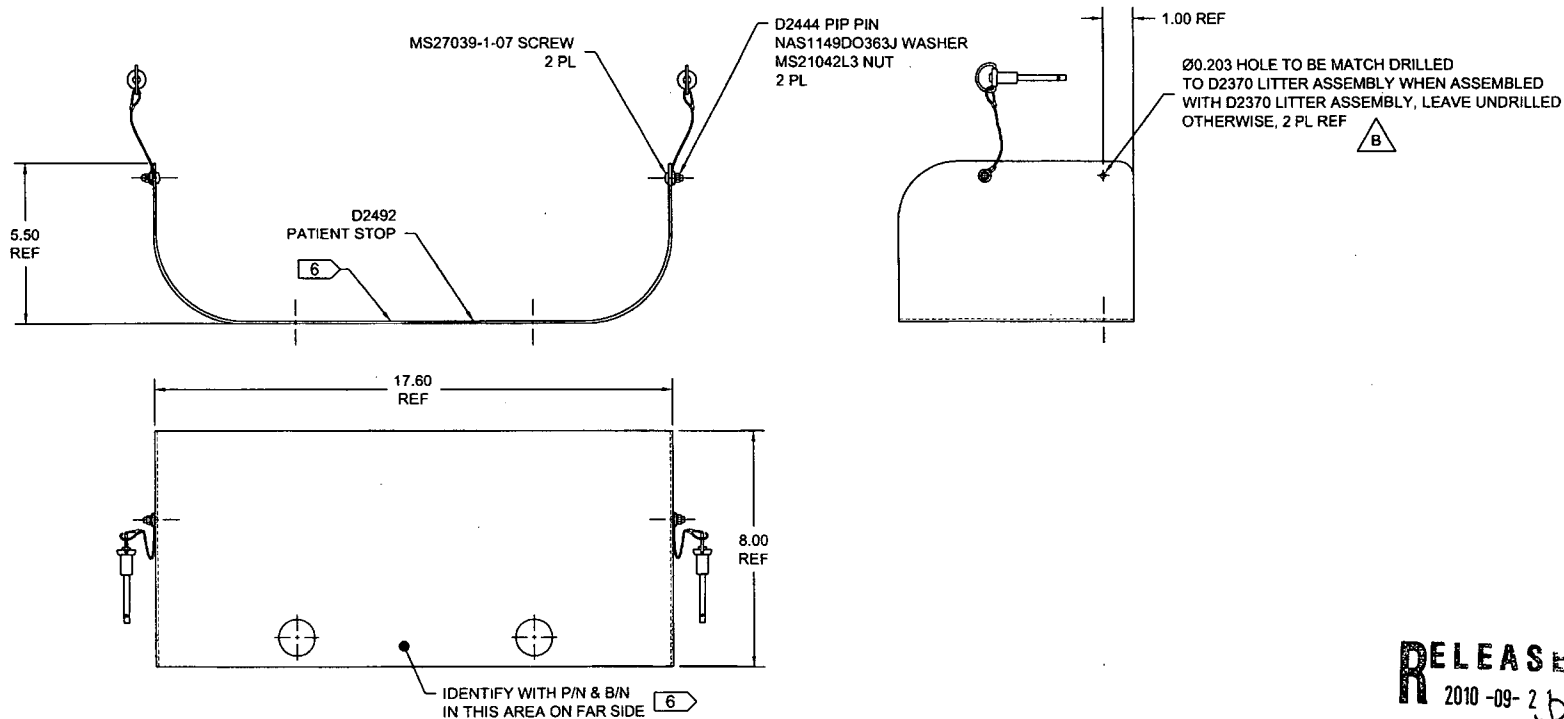
2/13/03/05

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Shop Packet Print

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D2493	PATIENT STOP ASSEMBLY
2	1	D2492	PATIENT STOP
3	2	D2444	PIP PIN
4	2	MS27039-1-07	SCREW
5	2	NAS1149DO363J	WASHER (OR AN960JD10)
6	2	MS21042L3	NUT (OR MS21042-3)



**D2493 PATIENT STOP ASSEMBLY**

**NOTES:**

- 1) MATERIAL: SEE PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D2493" AND B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: 1.7 lbs

**RELEASE**  
2010-09-2

B	REDRAW, HOLE NOW DRILLED (D2-1, NCR10-062)	CP	10.08.10
A	NEW ISSUE	BW	95.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP		
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	D2493	SHEET 1 OF 1
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	PATIENT STOP ASSEMBLY	NTS
DATE	10.08.10	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	